

Materials with switchable characteristics: the key to innovation and creativity in future fabrics

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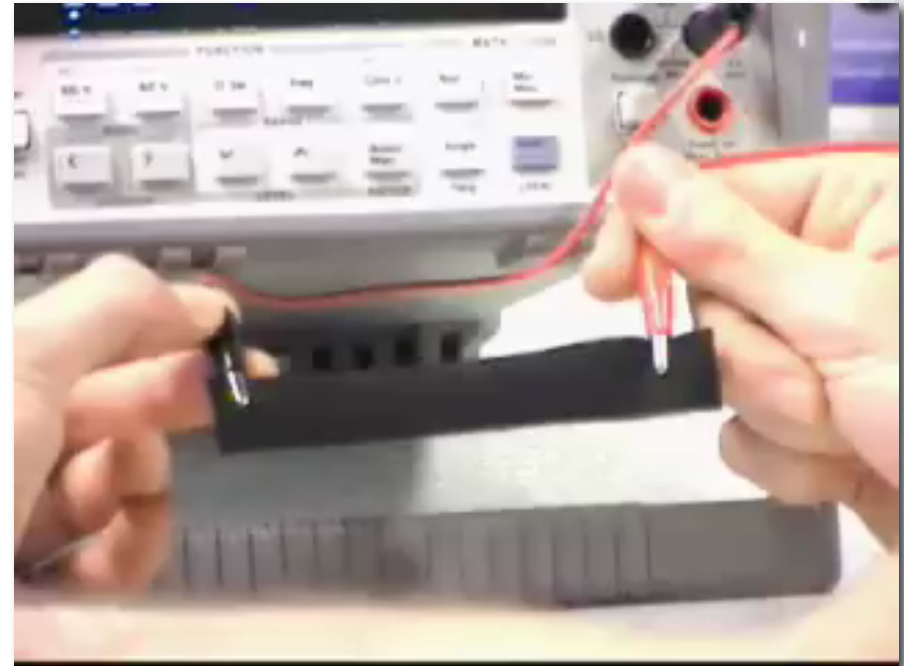
Holiday Inn West, Rome

10th-12th March 2009



Smart Textiles – Wearable sensors

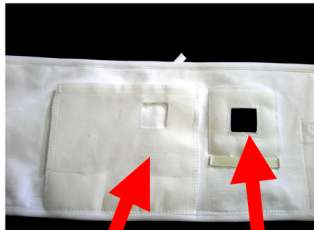
- **Current Situation - Wearable sensors are usually discrete sensors and electronic components attached to the fabric**
- **Move to Functionalised Fabrics, e.g. lycra coated with conducting polymer**
 - ◆ can be used to functionalise discrete locations on a garment
 - ◆ can sense stretch, bending, pressure, movements....
 - ◆ Can pick up breathing, heart function
 - ◆ Innocuous to the wearer
- **Close cooperation with Prof. Gordon Wallace, University of Wollongong**



From Rod Shepherd, AIC, NCSR



Clinical Trials – BIOTEX



pH sensor pocket

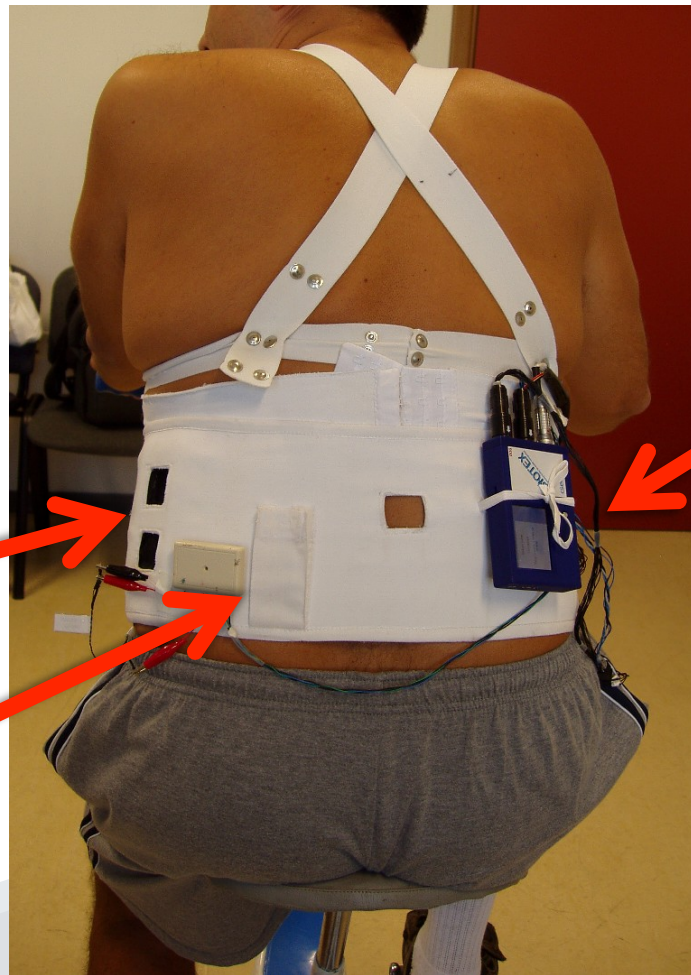
Reference
patch window



Sweat Rate
sensor housing

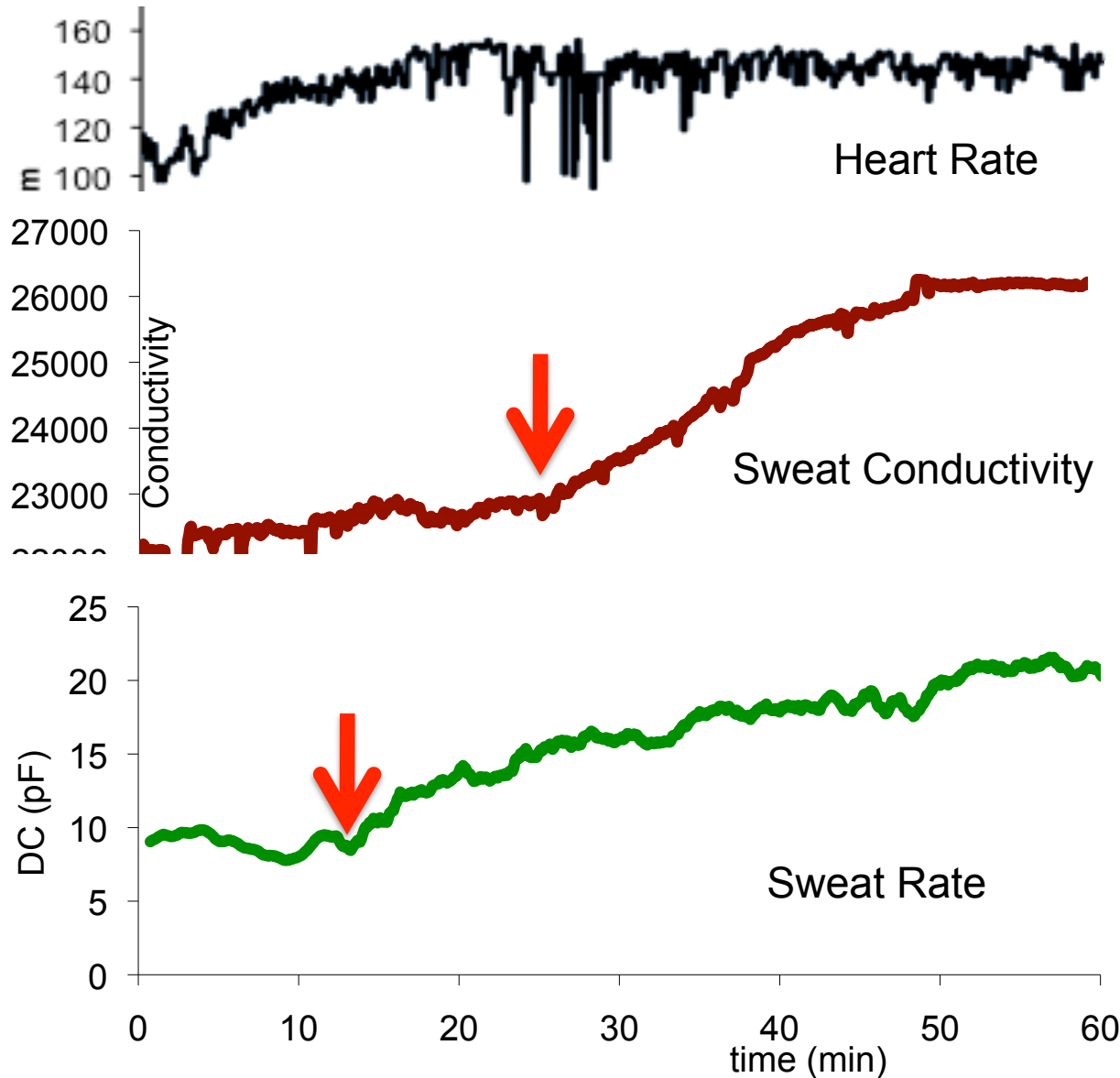
Sweat rate sensor

Multiparametric
patch integrated
into waistband



Control Unit



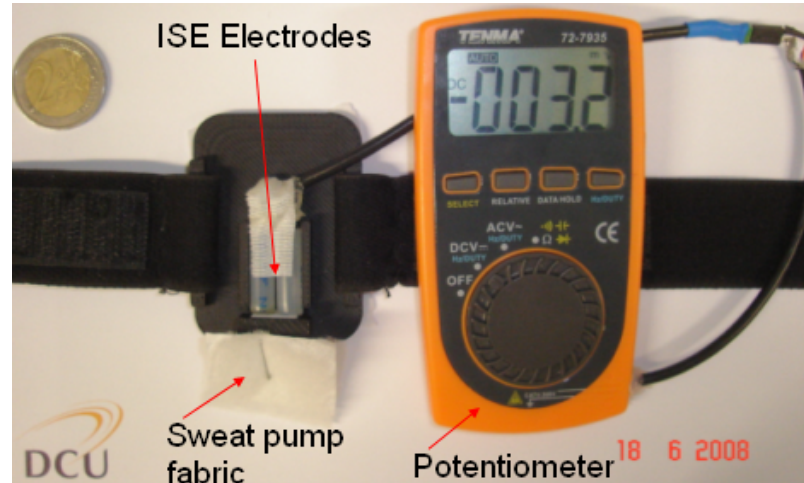


BIOTEX-Clinical Trials Female Diabetic subject

- Female Diabetic Volunteer
- Sweating begins after about 11-12 min exercise
- Conductivity rises sharply after about 25 minutes (sweat has filled the device)
- 'dead-time' is an issue – measurements can only be made when sweat is available



Na⁺ Measurements in Sweat

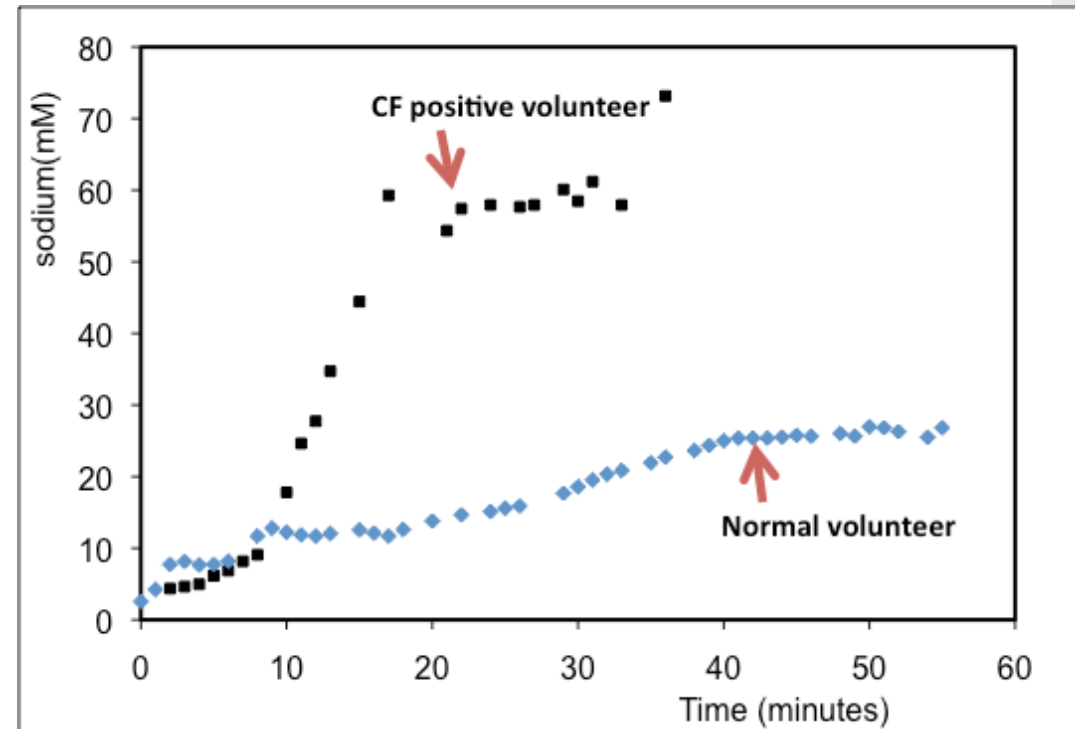


- Solid-state PVC membrane sodium ISE integrated into sweat sampling unit
- Data courtesy of Dr. Ben Schazmann, ASG, DCU



Na⁺ monitoring in sweat using wearable sensor

- Measurements successfully made
- Clinical trials with CF-positive and normal volunteers
- Elevated levels of Na⁺ found in sweat of CF+ volunteers as expected
- Enables electrolyte loss to be estimated when combined with sweat rate/volume data
- Important for rehydration
- Interesting observations
 - ◆ elevated viscosity of sweat of CF+ volunteers
 - ◆ sweat rate much lower – in some cases no sweating occurred
 - ◆ could not exercise as long as normal set



- Diagnostic CF threshold >60mM [Na⁺] reached
- Issue with initial delay
 - arises from inherent delay in onset of sweating
 - contribution from 'dead-volume'



Current Status – wearable (Chemo)sensors

- Functioning systems are still largely based on conventional electronic modules
- Sensors and other components are increasingly being integrated into fabrics
- Signal/Comms/power lines woven into material using wide variety of materials e.g. metallic threads conducting polymers, fibre optic cable...
- Need for fundamental breakthroughs in ways to do on-body sensing, interconnects, power, communications, liquid handling etc.

Need to build on linkages between fundamental materials science, platform development, manufacturers, end users



Next Generation ‘stimulus responsive’ or ‘Adaptive’ Materials

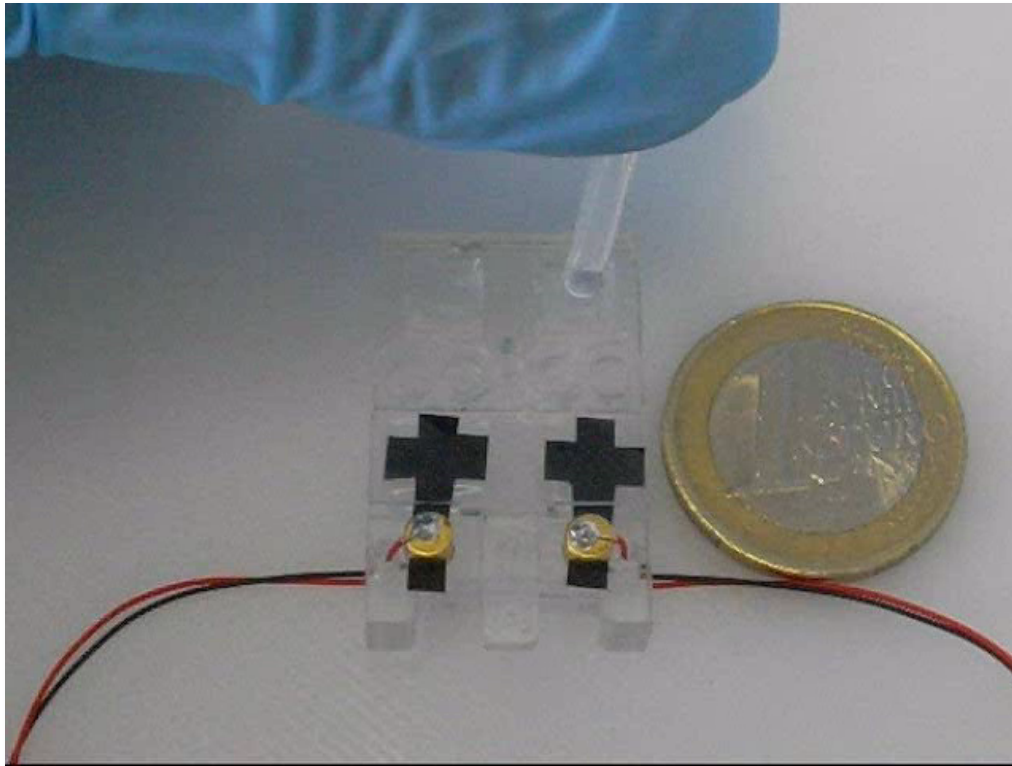


Adaptive (Stimulus-Responsive) Materials

- Materials that possess ‘multiple personalities’ or characteristics
- Can switch reversibly between these via a stimulus (chemical, electrochemical, photochemical.....)
- Properties change dramatically e.g. chemical binding behaviour, surface charge/polarity, porosity, permeability, dimensions, colour.....



Polymer Micropumps and Valves



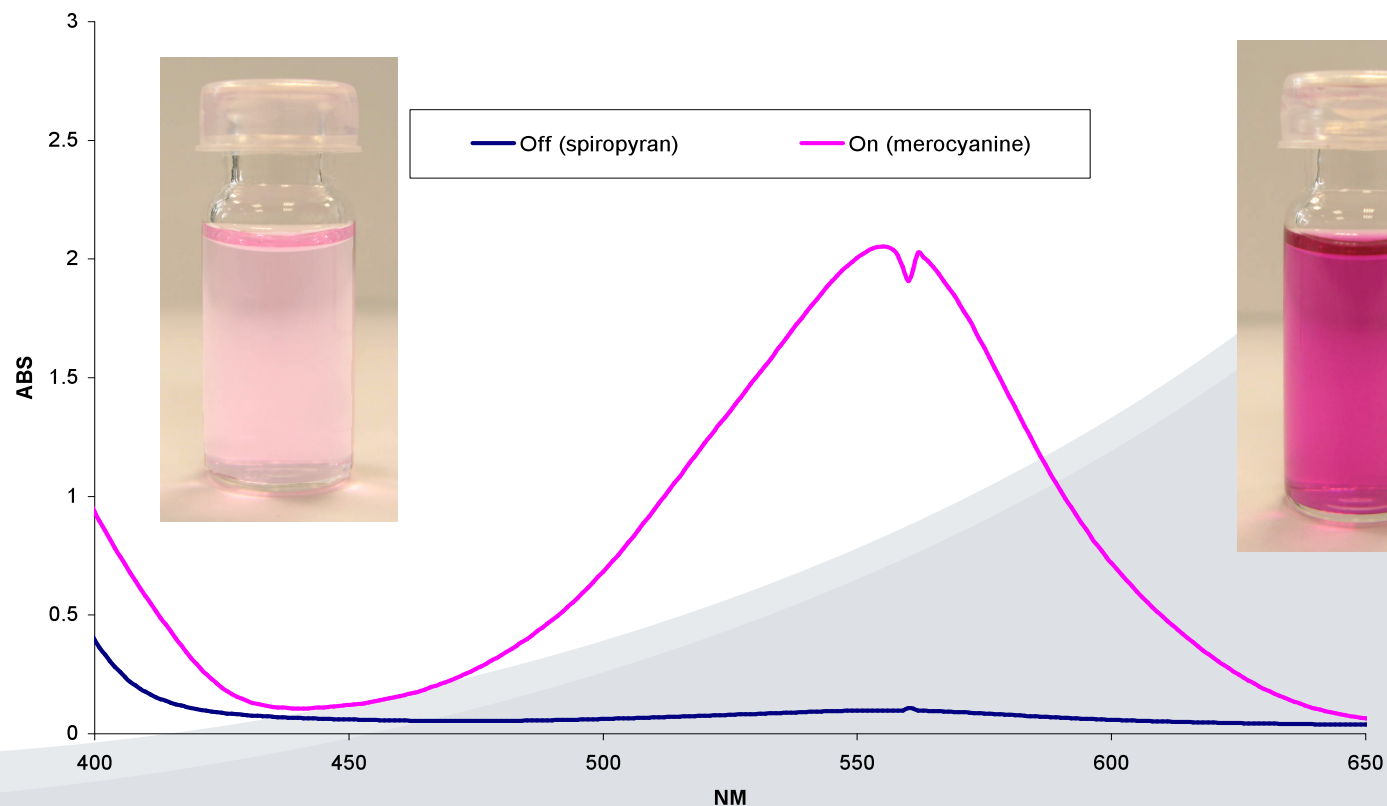
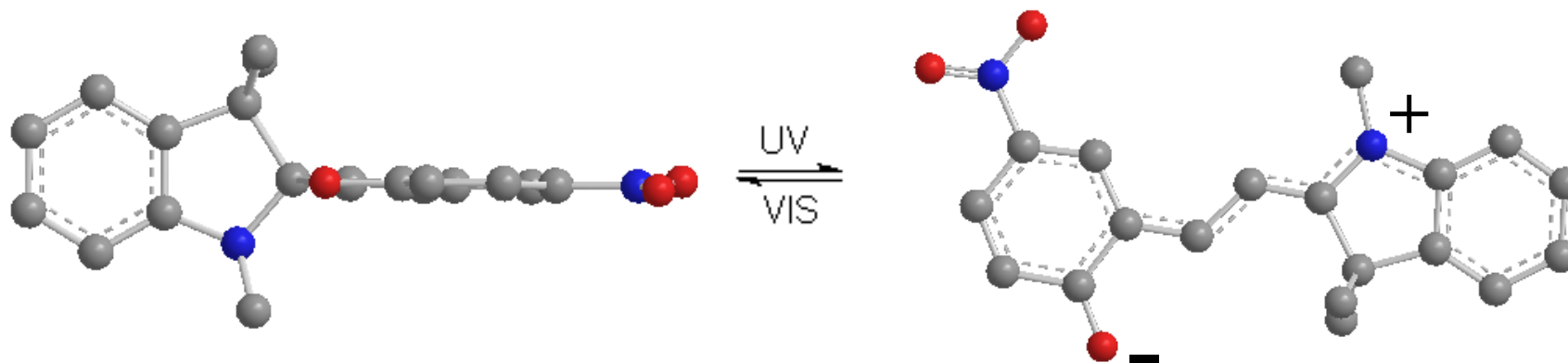
- Low power, low cost components are vital for realisation of next generation micro-dimensioned analytical platforms
- Based on polypyrrole CP 'benders'
- Soft polymer actuators more attractive for integrated ufluidics manifolds
- 'lego' approach – detector block will slot in



What about photoresponsive materials?

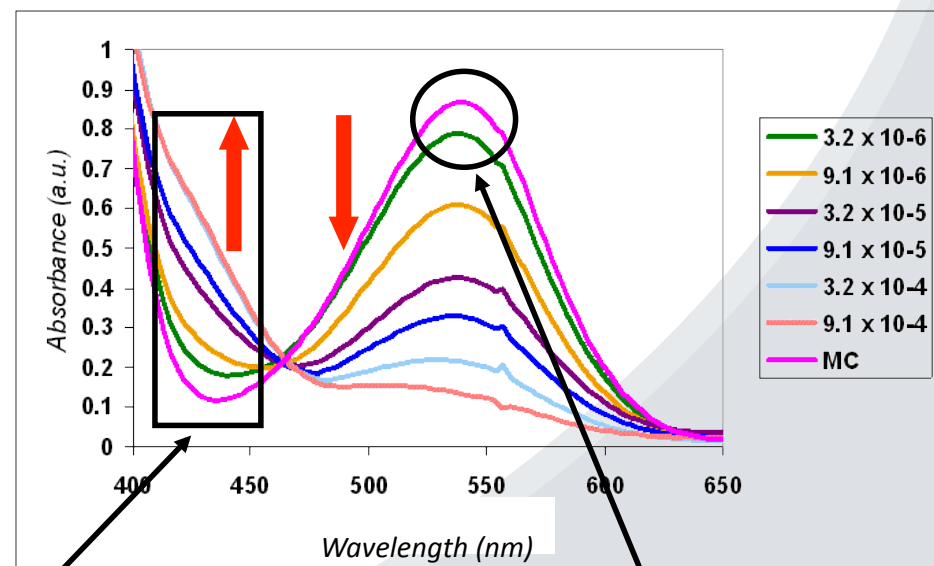
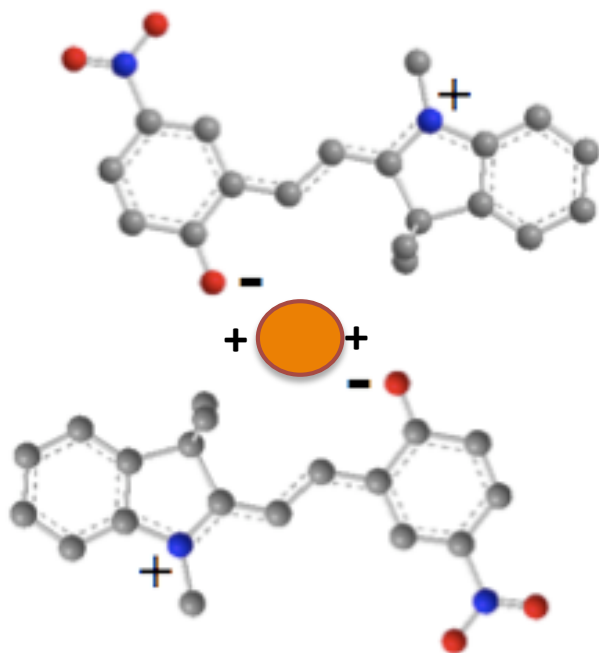


Photoswitchable Materials



Spiropyran and Metal Ions

The binding of many metals, such as Cu^{2+} and Co^{2+} , to the phenolate of the MC form has been demonstrated

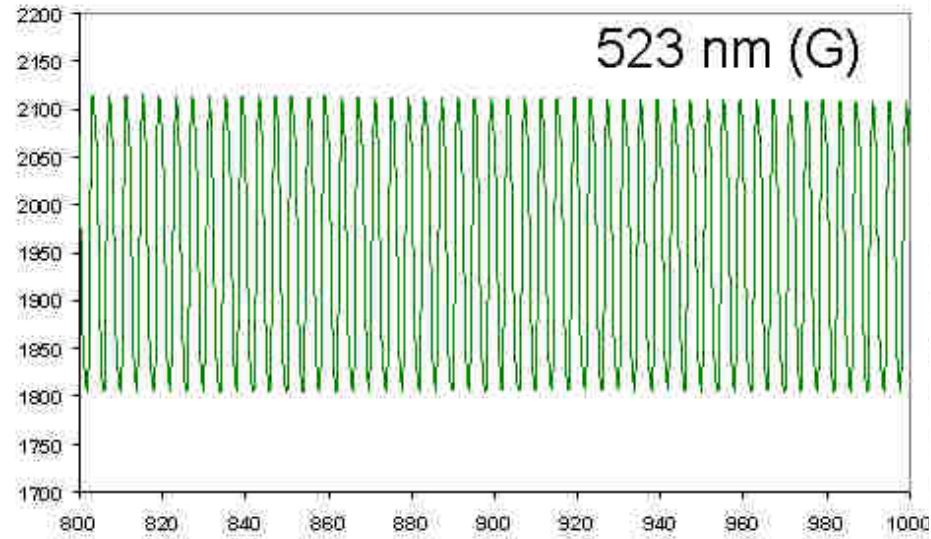


Increase in absorbance below
~460 nm due to formation of
 MC-Cu^{2+} complex

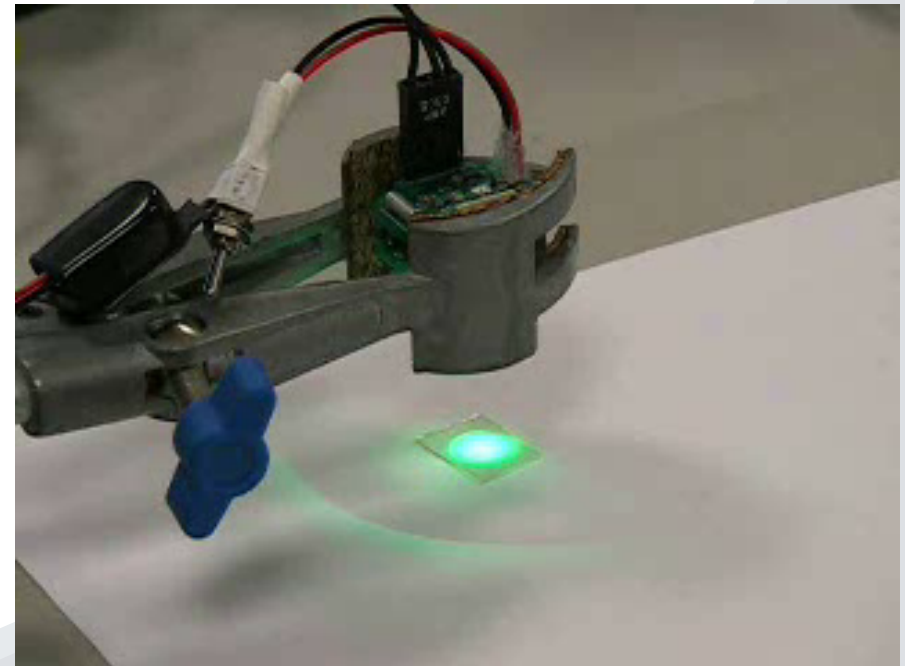
Decrease at 540 nm as free
MC concentration decreases



Multiple Switching of SP-MC using LEDs



- Take measurements R,G,B (flash <1s)
- UV LED 'on' 10 s; wait 10 s; repeat measurements
- Green LED 'on' 10 s; wait 10 s; repeat measurements
- Green channel more sensitive as expected
- >2,000 repeat switches performed on a single surface



Photocontrolled DNA Binding

Photoswitched DNA-Binding of a Photochromic Spiropyran

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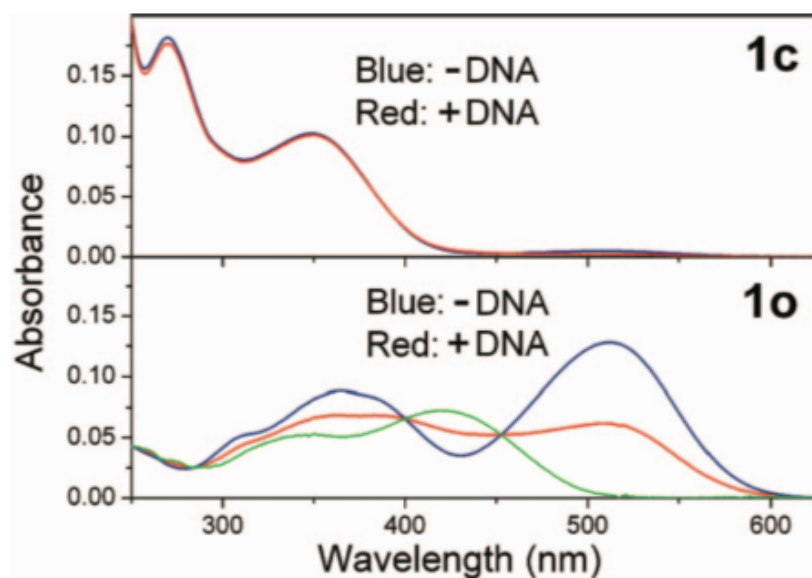


Figure 1. Absorption spectra of **1c** (top panel) and **1o** (lower panel) in the absence (blue lines) and presence (red lines) of calf-thymus DNA. The contribution from DNA to the overall absorption has been subtracted for ease of comparison. Likewise, the contribution from **1c** has been subtracted from the spectra of **1o** shown in the lower panel. The green line corresponds to a sample of 100% **1o** bound to DNA as the contribution from unbound **1o** has been corrected for (see Supporting Information for details). The total concentration of **1** was $\sim 1.5 \times 10^{-5}$ M. The concentration of DNA was 11.6×10^{-5} M, and the NaCl concentration of the solution was 8.6×10^{-3} M.

Chart 1. Structures of Photochromic Spiropyran **1**

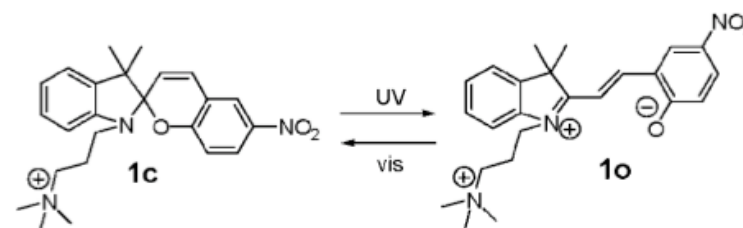
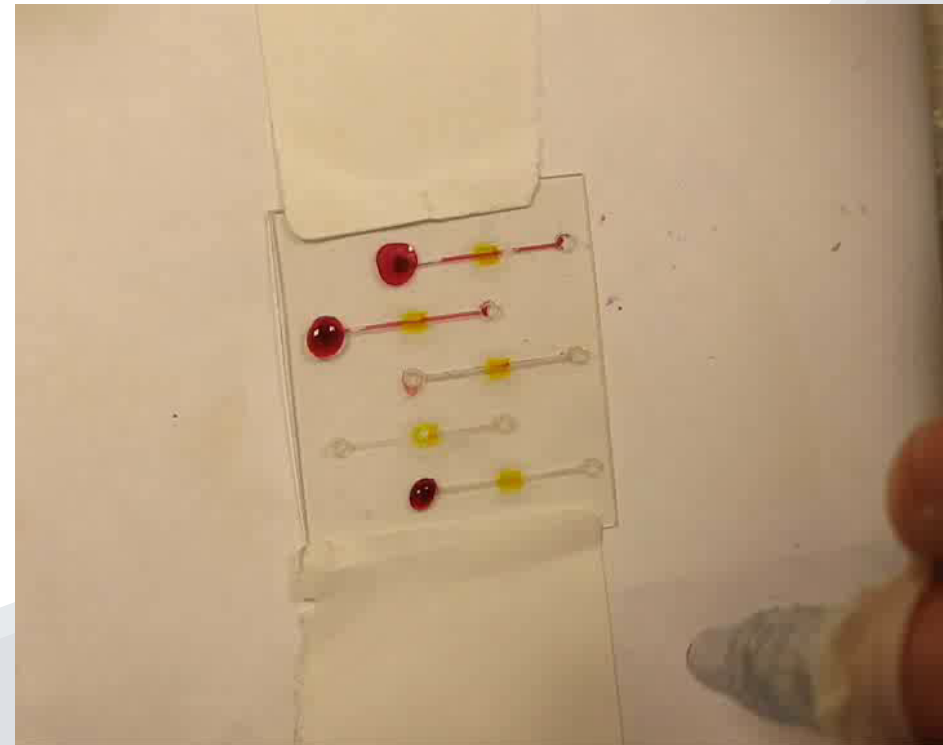
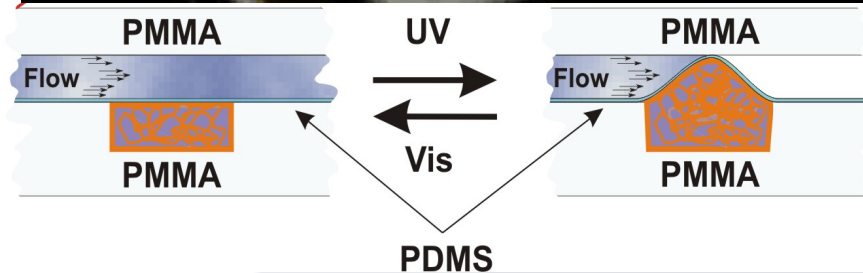
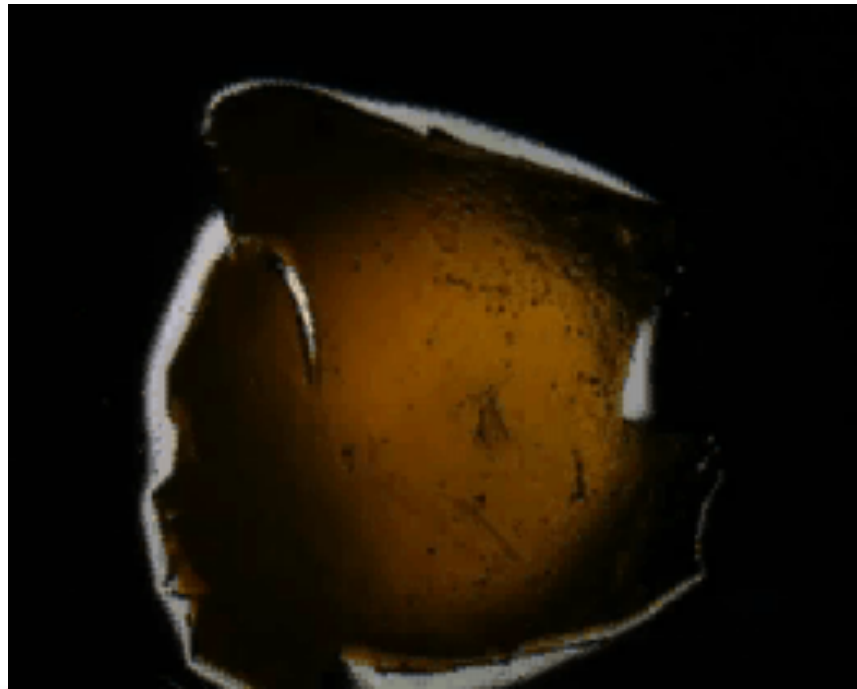


Photo-actuator polymers as microvalves in microfluidic systems



Conclusions

- **Great potential for platforms capable of sophisticated multi-functional behaviour**
- **Stimulus-responsive function can be fully integrated into fibres, textiles, fabrics**
 - ◆ Control of liquid movement – polymer pumping & valving function, dramatic changes in surface energy
 - ◆ Controlled uptake and release of range of a range of guest species
 - ◆ Integrated sensing and actuation capabilities
- **Need for joint academic & industry research effort**
 - ◆ Need to establish better links between fundamental materials chemistry, emerging platform technologies, and the needs/markets to realise applications

