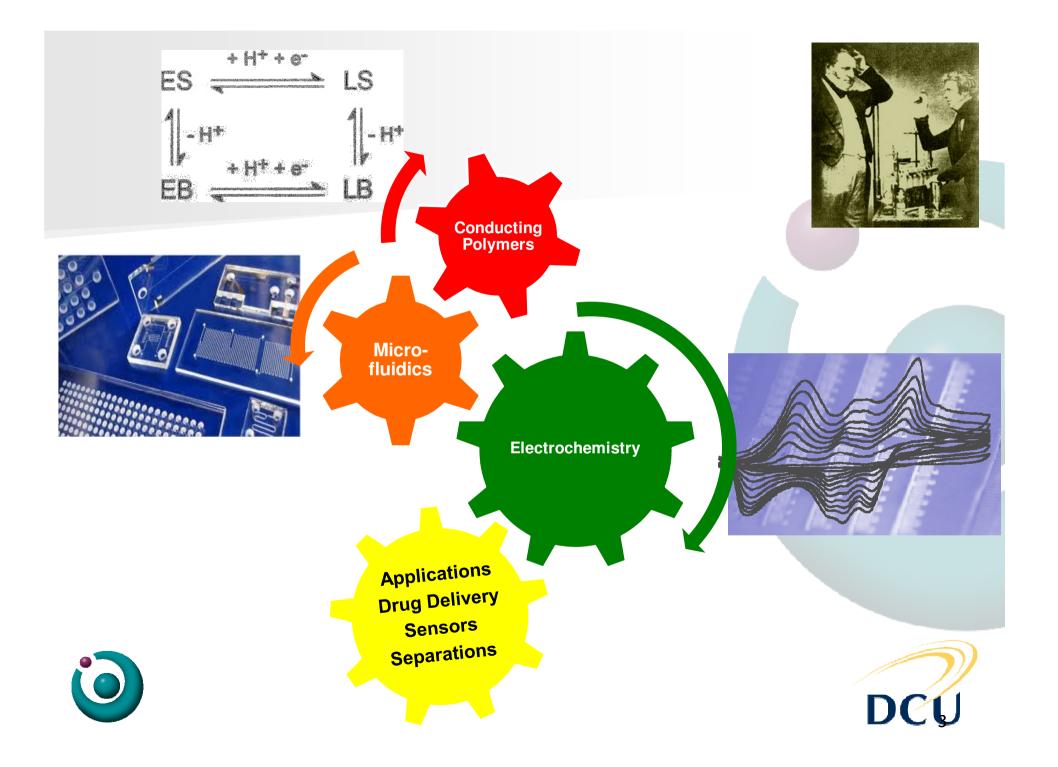
### Smart Polymers in Microfluidics for Lab-On-A-Chip Applications Aoife Morrin



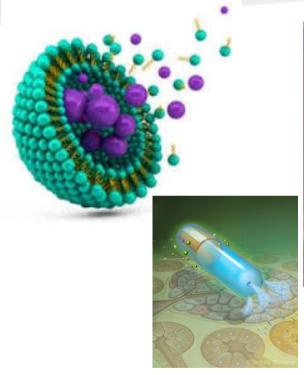


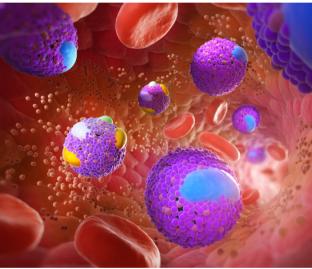






# .....To Solve Healthcare Challenges







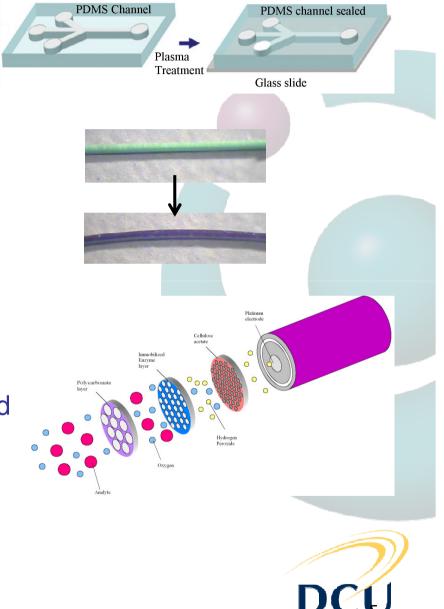




# So....How Do We Build 'Em?

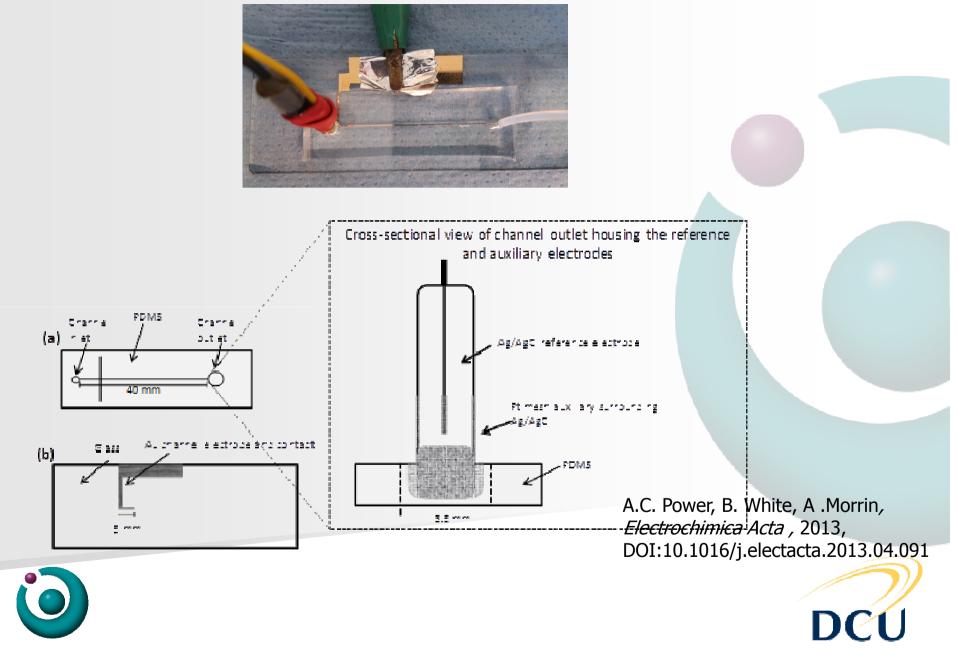
Enabling Microfluidic Platforms

- Smart Materials Integration
  - And detection mechanism
- Tailor for Application
  - Urea detection in serum
  - Ammonia detection in breath
  - Glucose detection in saliva
  - Cholesterol detection in whole blood

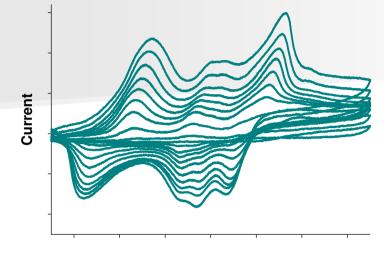




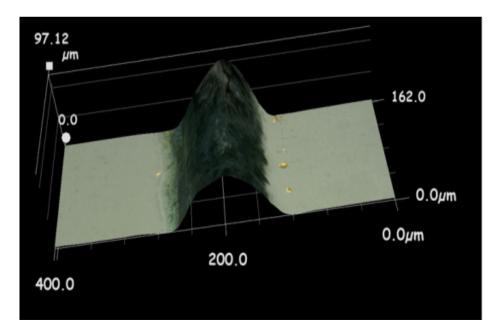
### **Direct Incorporation of Electrochemistry into Microfluidics**

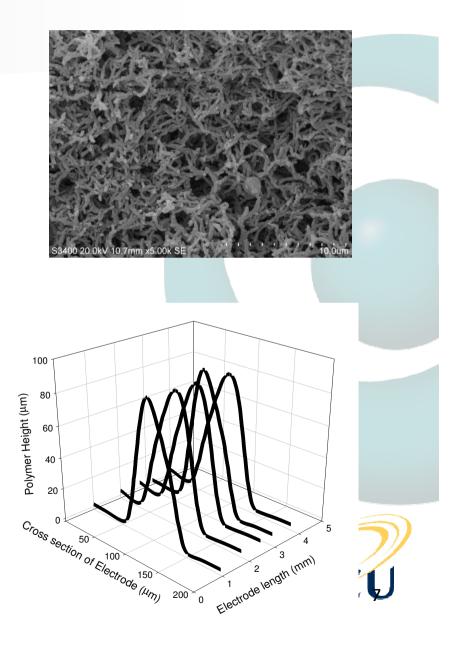


# **Conducting polymers on-chip**

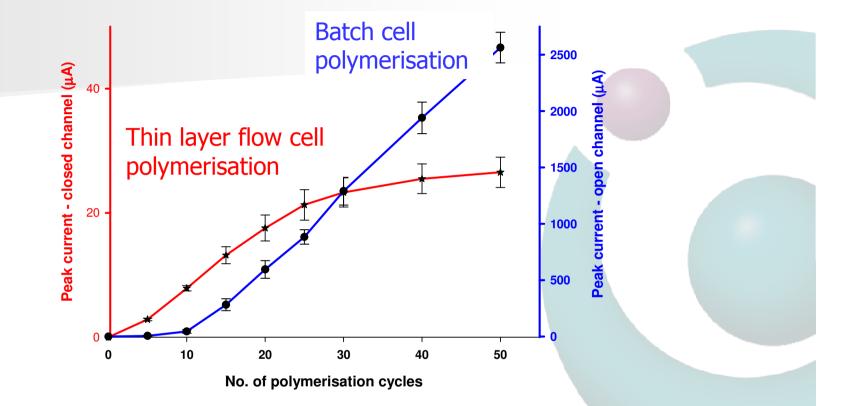


Potential





### **PANI electrochemical growth behaviour in channels**



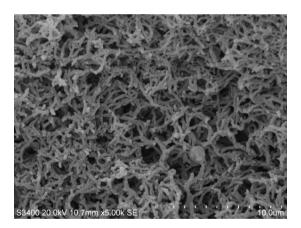
Channel depth (µm)	Average PANI thickness (µm)
	after 50 polymerisation cycles
35	$7.53 \pm 0.24$
60	$27.70 \pm 6.58$
110	$49.93 \pm 1.53$
180	$80.53 \pm 6.84$

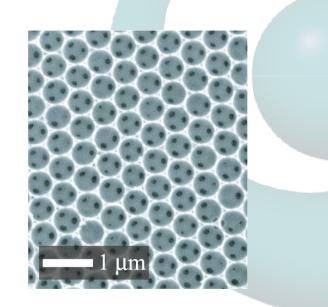




#### **Can We Template These Materials On-Chip?**

- By creating inverse opal conducting polymer monolithic materials through sacrificial CC templates within channel
- High surface area monolithic structures for predictable flow profiles, electrochemically responsive chromatography, drug delivery, flow through sensors on chip, etc

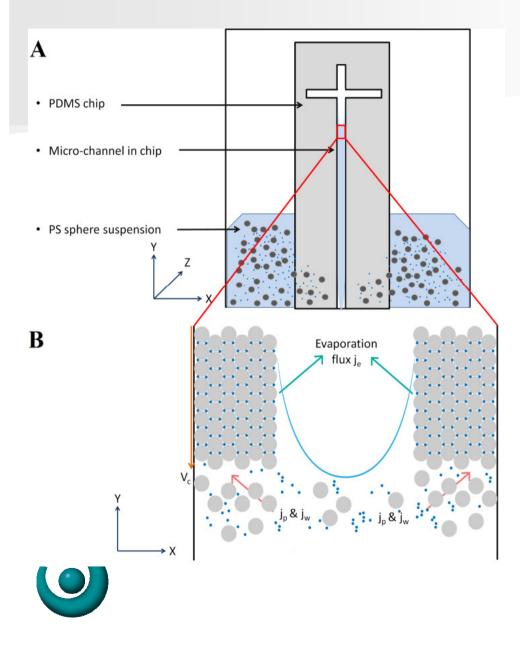




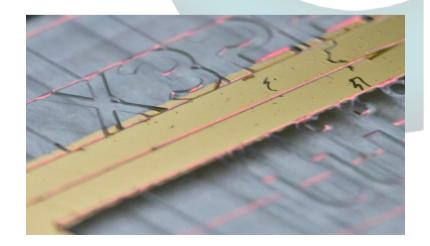




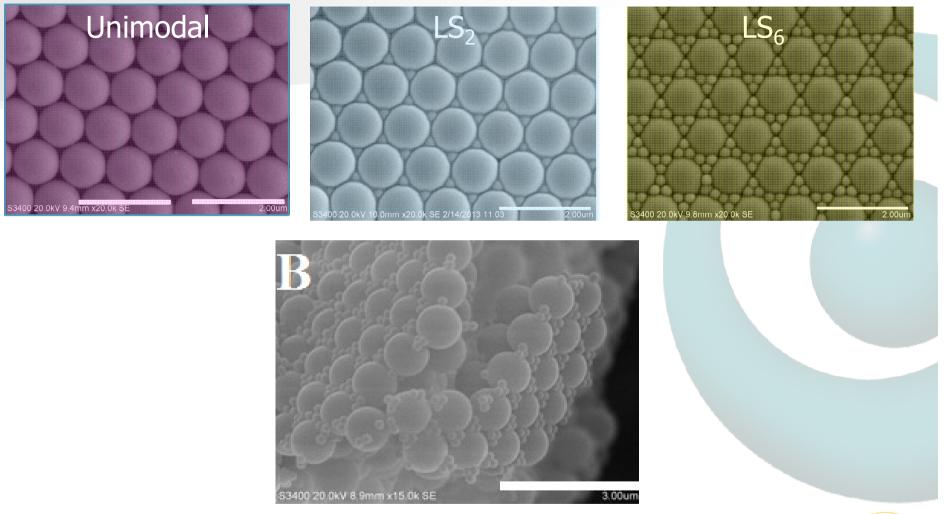
#### **Colloidal Crystal Formation On-Chip**



- 1) Capillary flow of PS suspension into channel
- 2) Pinning of PS suspension to walls of the channel evaporation flux,  $j_e$
- 3) Receding of meniscus line with continuous colloidal crystal growth particle flux,  $j_p$  and water flux,  $j_w$



### **Optimised CC Structures In Microchannels**

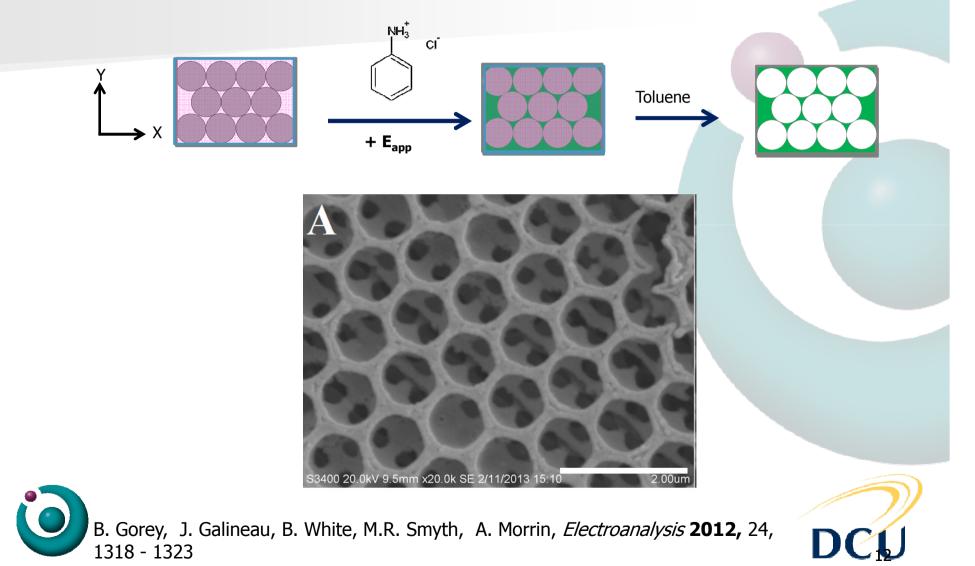


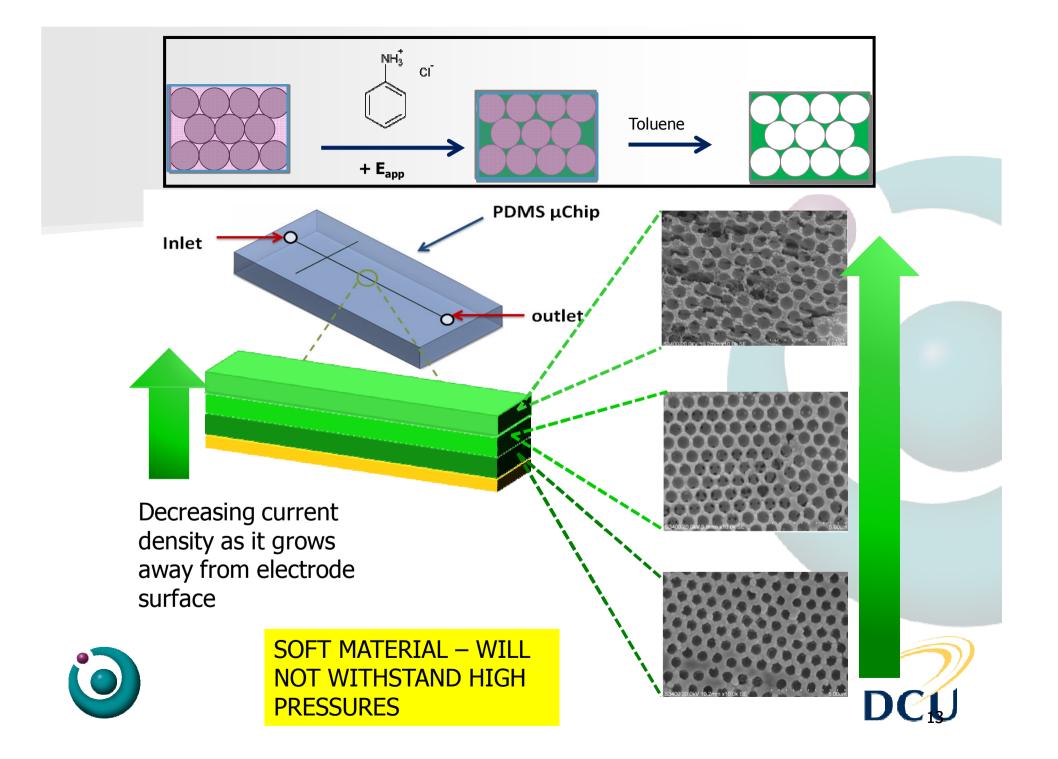


Gorey et al. (2013) Fabrication of a 3-dimensionally ordered binary colloidal crystal within a confined channel. Submitted to Chem. Mater.

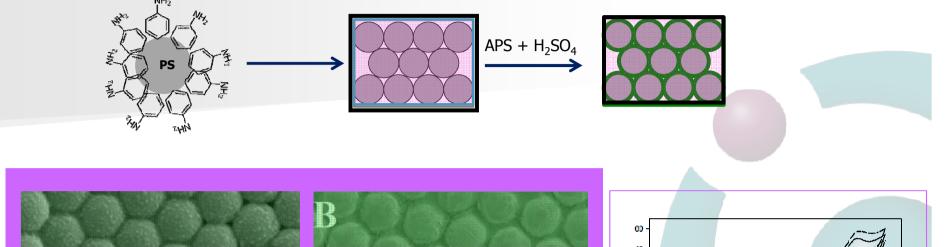


# PANI Inverse Opal Monoliths On-Chip – Electrochemical Synthesis





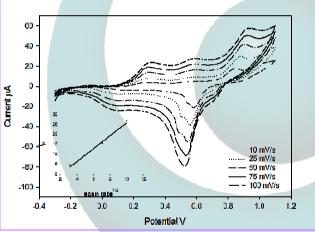
### **PANI Monoliths On-Chip - Chemical Polymerisation**



Closed channel – flow through polymerisation

Core-shell flow-through bed comprised electroactive PANI

Open channel – batch polymerisation





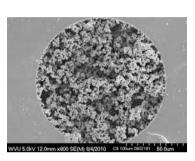
Overcomes self-limiting nature of electrochemical polymerisation Overcomes gradient issues of electrochemical polymerisation Overcomes structural integrity issues....to a point.....



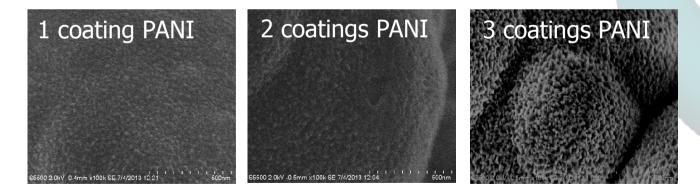
## From Beads...to Monolithic PS supports

In-situ polymerisation of styrene in the presence of a thermal initiator, a cross-linker, DVB and porogen, dodecanol





Flush capillary with aniline, acid and oxidant

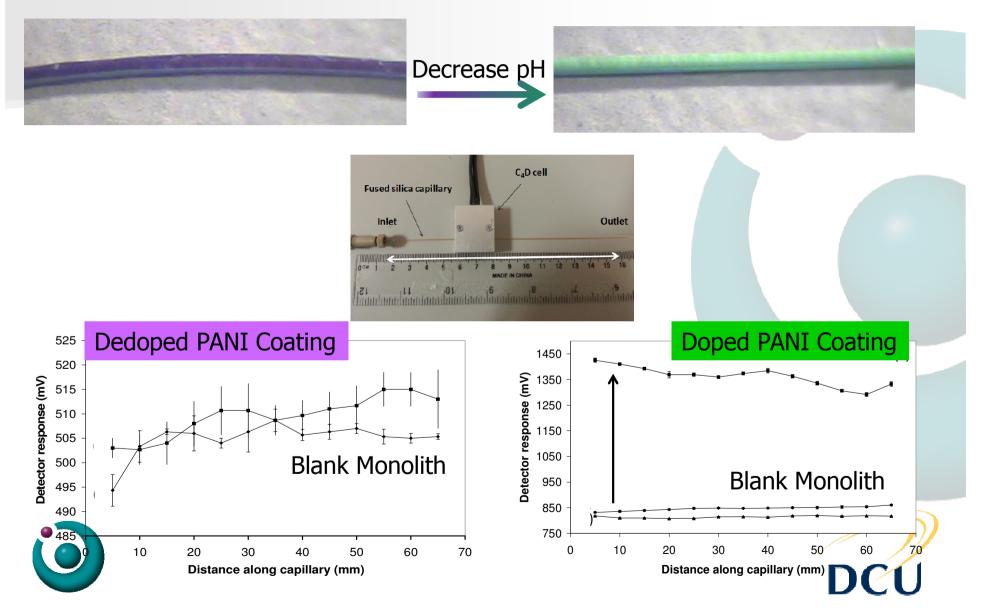




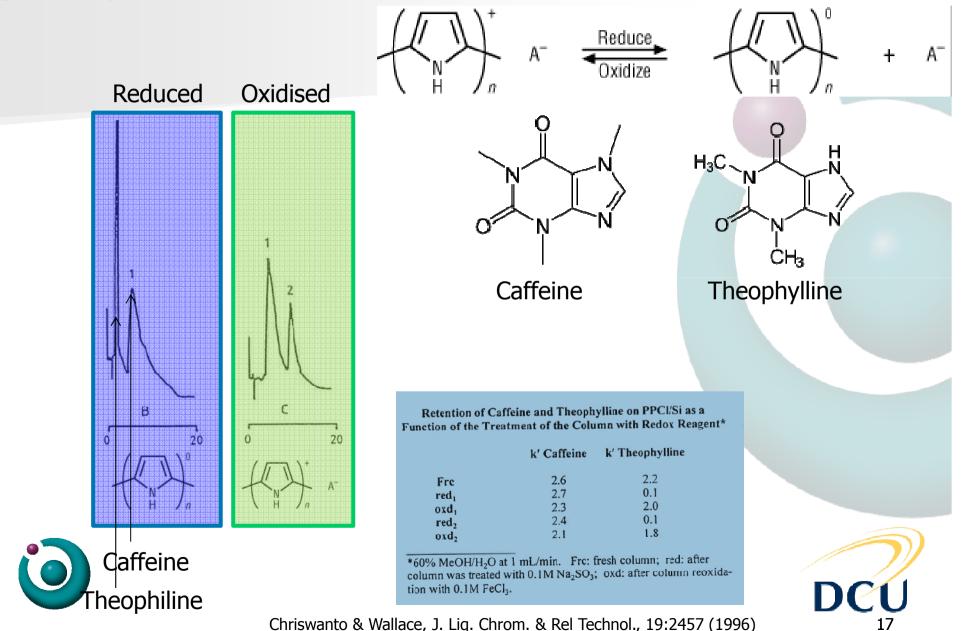


#### **Characterisation of PANI-coated polymer monoliths**

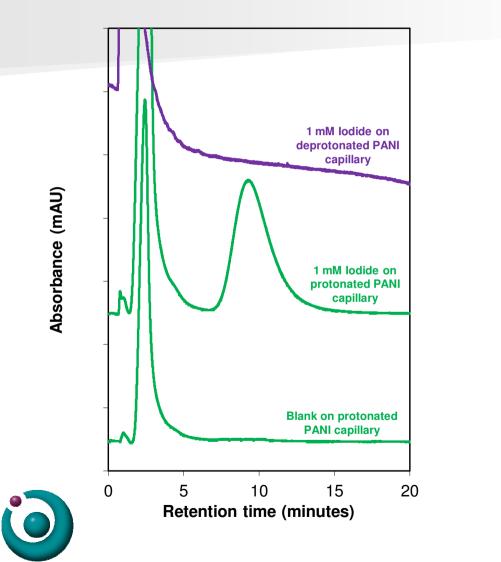
#### Switchable PANI-coated PS-co-DVB monolith



### **Conducting Polymers as Stationary Phases – particulate packings**

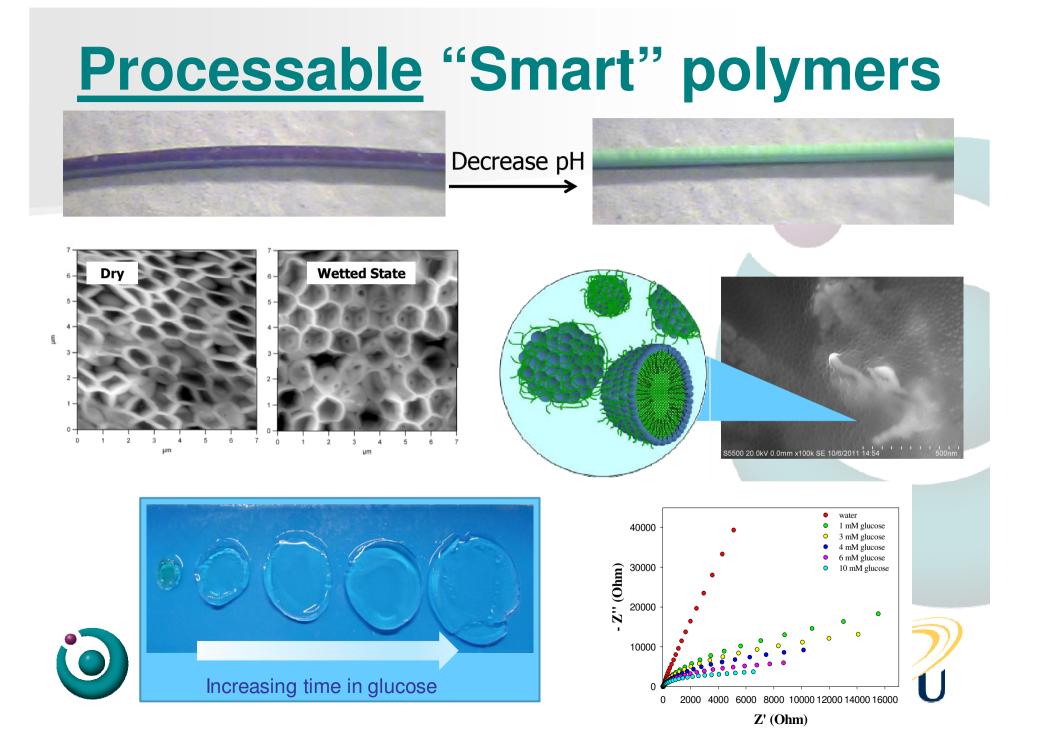


### **Conducting Polymers as Stationary Phases - Monoliths**

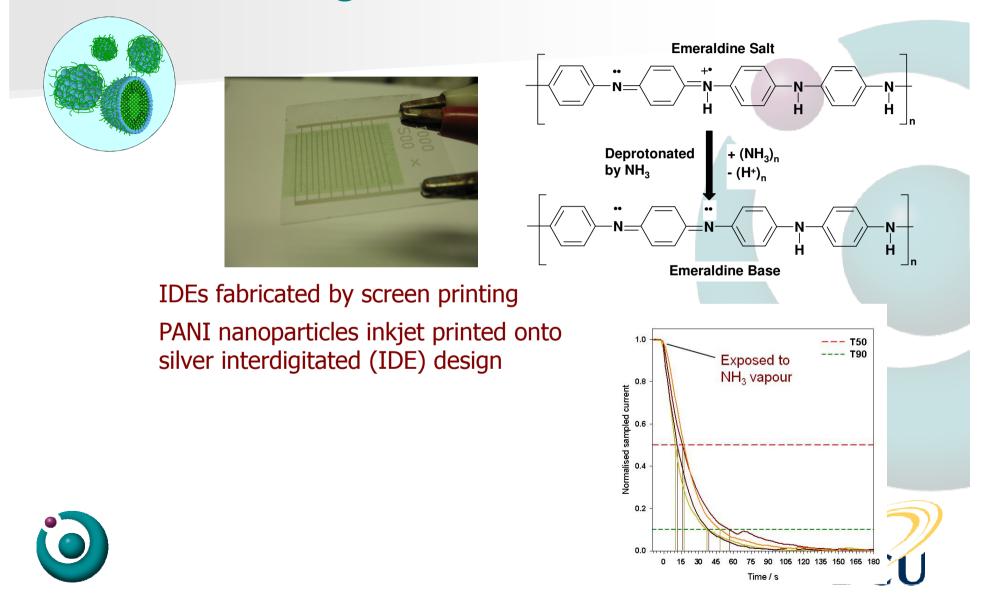


Current challenge is to use electrochemistry to switch polymer state -Drug delivery - Stimuli-responsive chromatography





# Inkjet printed PANI nanoparticles for ammonia gas and ammonium ions



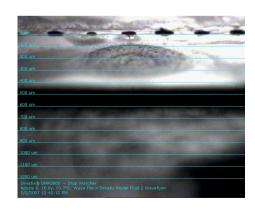
### Early days...(circa early 2007)

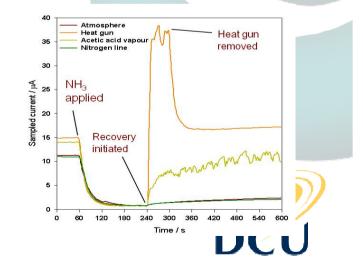
- Sensors inkjet printed using commercial printers Epson C42/C46
- Cartridges emptied and refilled with nanoPANI formulation
- Unreliable, contact method



### And now....Dimatix Materials Printer 2831

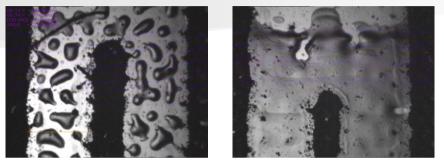




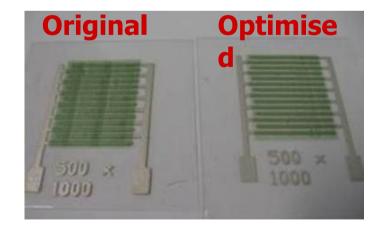


### **Inkjet Printing Overview**

#### A) Film optimisation



Example of substrate/ink mismatch. Hydrophilic ink (PANI-PMAS) on hydrophobic surface (PET) leads to discontinuous



Many parameters affect quality:

- Piezo potential (16 V default)
- Pitch (dot spacing)
  - typically 10 50 μm
  - Too low discontinuous films
  - Too high beading.
- Nozzle temp (ambient to 70°C)
  - reduce viscosity
- Stage temp (ambient to 60 ℃)
  - faster drying times
- Many others...
  - Applied waveform
  - Fluid rheology, substrate surface energy....



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